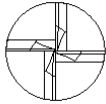


# Solid Carbide One Shot DRILL/REAMER for Composite Materials



**CARBIDE GRADE**  
I.S.O. K10

**DESCRIPTION**  
Solid Carbide construction with 4 Straight Flutes right hand cutting. Precision ground with special taper for Burr free holes.

**APPLICATION**  
For drill/reaming in one operation of Graphite Epoxy and Carbon Fibre materials.

**NUANCE CARBURE**  
I.S.O. K10

**DESCRIPTION**  
Outil en carbure monobloc avec 4 lèbres droites coupe à droite. Affutage de précision avec cône spécial pour trou sans bavure.

**APPLICATIONS**  
Recommandé pour perçage et alésage en une seule opération dans graphite epoxy et fibre de carbone.

**HM-SORTE**  
I.S.O. K10

**AUSFÜHRUNG**  
VHM-Bohrreibahle mit vier geraden Schneiden, rechtsschneidend. Präzisionsschliff für sauberen Schnitt.

**ANWENDUNG**  
Zum Bohrreiben in einem Durchgang in Faserverbund-Werkstoffe.

*Excellent for machining composite materials, or stacked Aluminium/Composite. Available in a variety of coatings, these Drill Reamers machine accurate holes, with excellent surface and delamination finish. Special Carbide Grade material gives longer tool life, and eliminates wear on tool.*



**STOCKED SIZES SHOWN BELOW:  
N.B SPECIAL SIZES AVAILABLE UPON REQUEST**

Part No.	Drill Size	Decimal		Part No.	Drill Size	Decimal
*420-.0938-	3/32	0.0938		420-.2090-	4	0.209
420-.0980-	40	0.098		420-.2188-	7/32	0.2188
420-.1065-	36	0.1065		420-.2280-	1	0.228
420-.1094-	7/64	0.1094		420-.2344-	15/64	0.2344
420-.1130-	33	0.113		420-.2500-	¼	0.25
420-.1250-	1/8	0.125		420-.2656-	17/64	0.2656
420-.1285-	30	0.1285		420-.2810-	K	0.281
420-.1406-	9/64	0.1406		420-.2812-	9/32	0.2812
420-.1495-	25	0.1495		420-.2969-	19/64	0.2969
420-.1562-	5/32	0.1562		420-.3125-	5/16	0.3125
420-.1610-	20	0.161		420-.3281-	21/64	0.3281
420-.1719-	11/64	0.1719		420-.3438-	11/32	0.3438
420-.1800	15	0.18		420-.3594-	23/64	0.3594
420-.1875-	3/16	0.1875		420-.3750-	3/8	0.375
420-.1960-	9	0.196		420-.3906-	25/64	0.3906
420-.2031-	13/64	0.2031		420-.4062-	13/32	0.4062
Above sizes are stocked and available in 3", 4" & 6" lengths						
How to order: * 420-.0938-3 (for o.a.l of 3")						

\*\*\* Minimum Quantity Order = 10 pcs  
\*\*\* Prices in Euro

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